

Date: Monday, 1/22/2007 11:38:52 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30370	
Estimate Number : 12661	
P.O. Number : N/A	Part Number : D35742
This Issue : 1/22/2007 S.O. No. : N/A	Drawing Number : D3574 UNDER REVIEW <i>UE</i> 07.01.22
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : U/R
Previous Run : N/A	Material : N/A
Written By : <i>EC</i>	Due Date : 1/29/2007 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev : A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)
 F60029 lexan sheet
 Batch: *M103106*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3574
 Dwg Rev: *A*
 Prog Rev: *A*

SAD 07/01/22 ①

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/01/22 ①

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

EC 07.01.22 ①

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07.01.22 ①

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 30370

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

12 07-01-22

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

12 7/01/23

8.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

12 07/01/23

Job Completion

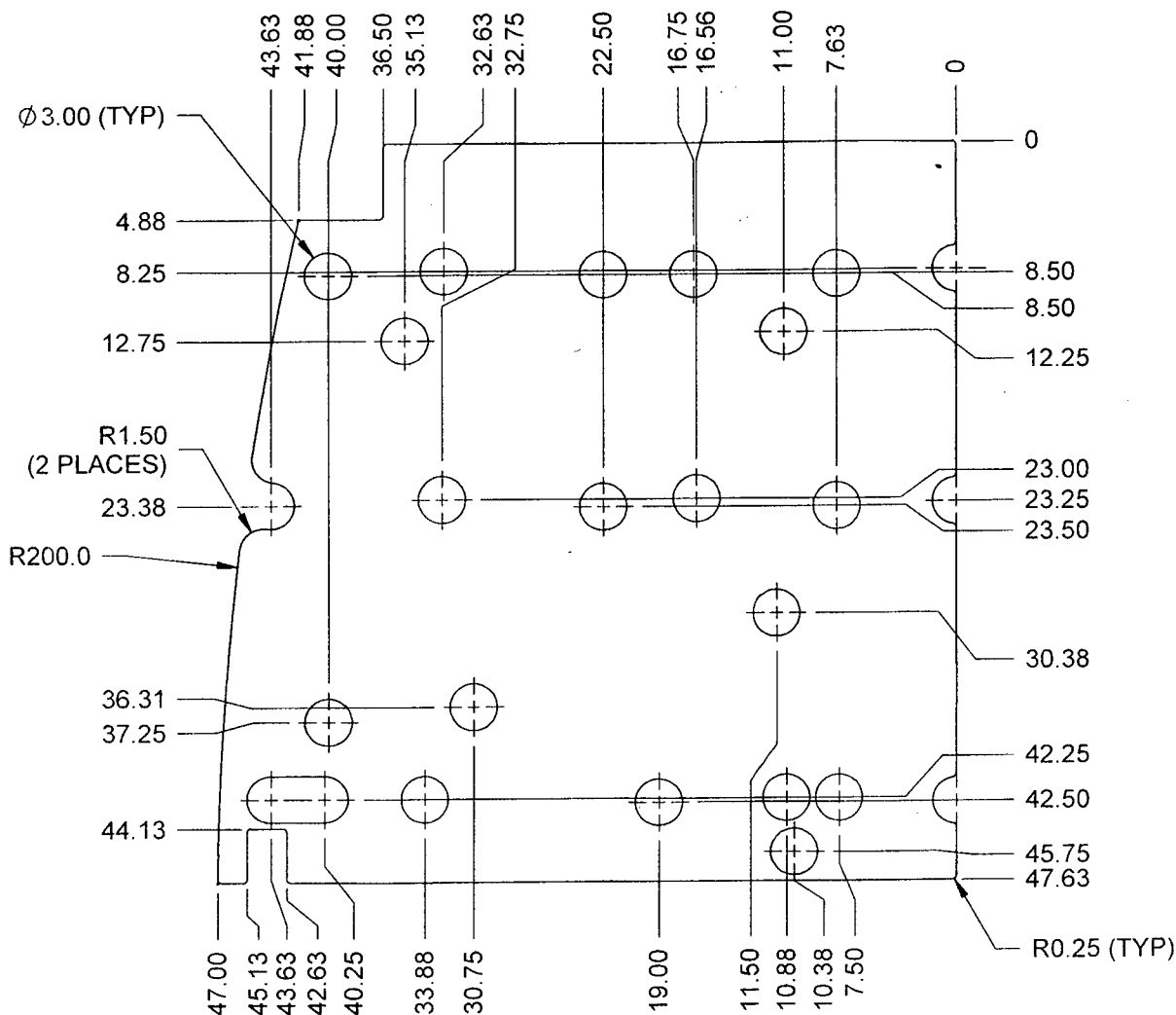


12 07-01-23

UNDER REVIEW

07.01.22 LE

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3574	REV. A SHEET 1 OF 2
DATE 07.01.22		TITLE CABIN FLOOR PROTECTOR	SCALE 1:12
REV A	DATE 07.01.22	DESCRIPTION NEW ISSUE	



D3574-1 CABIN FLOOR PROTECTOR (SHOWN)
D3574-2 OPPOSITE

NOTES:

- 1) MATERIAL: F60029 LEXAN, TEXTURED SIDE UP
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-1/-2" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD		Work Order:	30370
Description:		Part Number:	D35 742
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
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[illegible]

Measured by: <u>JAD</u>	Audited by: <u>RE</u>	Prototype Approval: <u>LE</u>
Date: <u>07/01/22</u>	Date: <u>07.01.22</u>	Date: <u>07.01.23</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order: 30370
Description:		Part Number: 135742
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.012/-0.001	Ø3.00	✓		Vern measuring tape Vern	
4.88	±0.030	4.875	✓			
8.25	±0.030	8.25	✓			
8.50	±0.030	8.50	✓			
12.25	±0.030	12.25	✓			
12.75	±0.030	12.75	✓			
23.00	±0.030	23.00	✓			
23.50	±0.030	23.50	✓			
30.38	±0.030	30.38	✓			
36.31	±0.030	36.325	✓			
37.25	±0.030	37.25	✓			
42.25	±0.030	42.25	✓			
42.50	±0.030	42.50	✓			
44.13	±0.030	44.107	✓			
45.75	±0.030	45.75	✓			
47.63	±0.030	47.63	✓		Vern M-T	
7.50	±0.030	7.50	✓			
7.63	±0.030	7.625	✓			
10.38	±0.030	10.38	✓			
11.00	±0.030	11.00	✓			
10.88	±0.030	10.88	✓			
11.50	±0.030	11.50	✓			
16.56	±0.030	16.556	✓			

Measured by: SAD	Audited by:	Prototype Approval:
Date: 07/01/22	Date: 07.01.22	Date: 07.01.23

Rev A	Date	Change New Issue	Revised by KJ/JLM	Approved
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